

# HARDSCAPES & MASONRY

NATURAL STONE



COVER PAGE PHOTO

**INDIANA LIMESTONE - FULL COLOR BLEND™**

Vanderbilt Classic® veneer, pavers, pool coping, wall caps, and sills.

# Table of Contents

<b>Our Story</b>	<b>6</b>	<b>Steps &amp; Treads</b>	<b>34</b>
<b>Our Quarries</b>	<b>10</b>	<b>NEW</b> Entry Steps	36
<b>Our Values</b>	<b>11</b>	Landscape Steps	38
<b>NEW</b> <b>Our Stones</b>	<b>12</b>	Treads	40
<b>Estate Veneer Series</b>	<b>14</b>	<b>Walls &amp; Caps</b>	<b>42</b>
Berkshire®	16	Garden Walls	44
Rockford Estate Blend®	18	Wall Caps	46
Vanderbilt Classic®	20	Pillar Caps	48
Sills	22		
<b>Walkways &amp; Patios</b>	<b>24</b>	<b>Outdoor Elements</b>	<b>50</b>
Pavers	26	Round Fire Pits	52
<b>NEW</b> XL Pavers	28	<b>NEW</b> Square Fire Pits	54
Pattern Pavers	30	<b>NEW</b> Rectangular Fire Pits	56
<b>NEW</b> Pool Coping	32	Benches	58
		Lamp Posts	60
		Mailbox Posts	62









# Outdoor Living Spaces Made by Nature

INDIANA Limestone • FULL COLOR BLEND™  
Berkshire® thin veneer





A mason installing an Indiana Limestone full-bed veneer wall in 1929.



A photograph of a large limestone quarry. The image shows a massive, terraced rock face with horizontal layers of limestone. In the foreground, there is a body of water, likely a quarry pond, with several large, rectangular limestone blocks floating in it. The sky is not visible, and the overall scene is industrial and naturalistic.

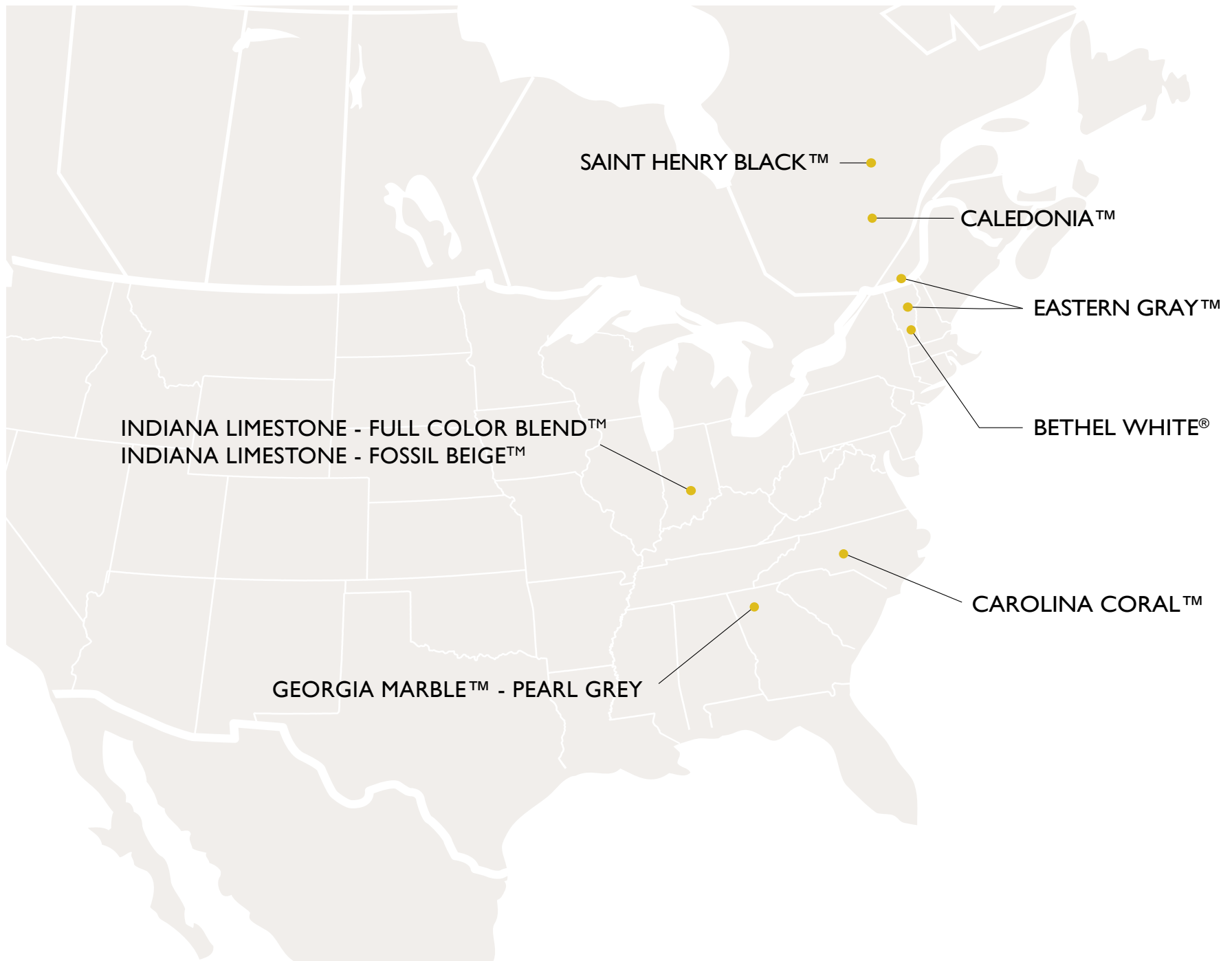
# Global With a Local Footprint

Indiana Limestone Quarry, Bloomington, IN, USA









## Made in North America

Locally sourced, quarried, transformed, and distributed

## Quarry & Plant Owner

## Greater Availability & Shorter Lead Time

## Sustainable

## Quality Control

Complete control of the process

## Blends With Nature

## Resists Freeze-Thaw Cycles

## Durable

Great value over time

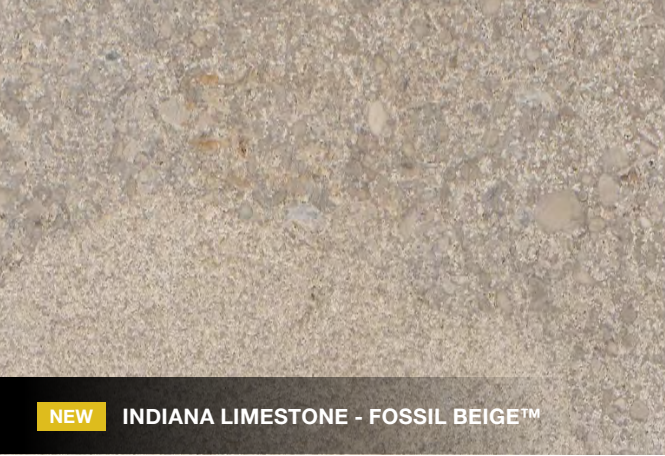
## Virtually Maintenance Free

## Design Flexibility

## Adaptable to Any Project

## Balance Between Aesthetic & Performance





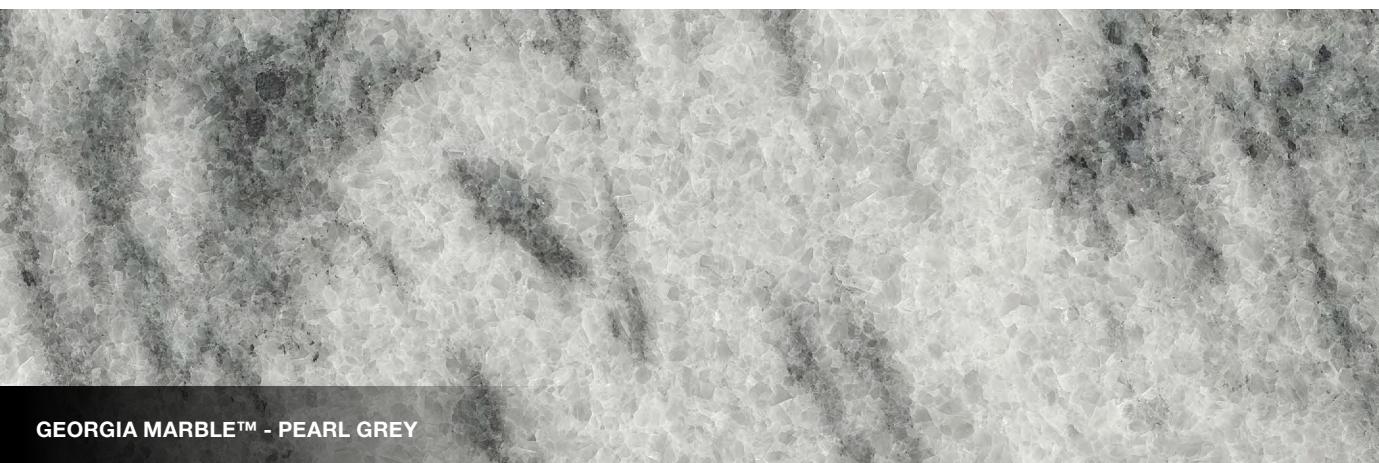
**NEW** INDIANA LIMESTONE - FOSSIL BEIGE™



**EASTERN GRAY™** granite



**NEW** BETHEL WHITE® granite



**GEORGIA MARBLE™ - PEARL GREY**



**NEW** SAINT HENRY BLACK™ granite





CAROLINA CORAL™ granite



INDIANA LIMESTONE - FULL COLOR BLEND™



CALEDONIA™ granite





INDIANA LIMESTONE - FULL COLOR BLEND™  
Vanderbilt® veneer



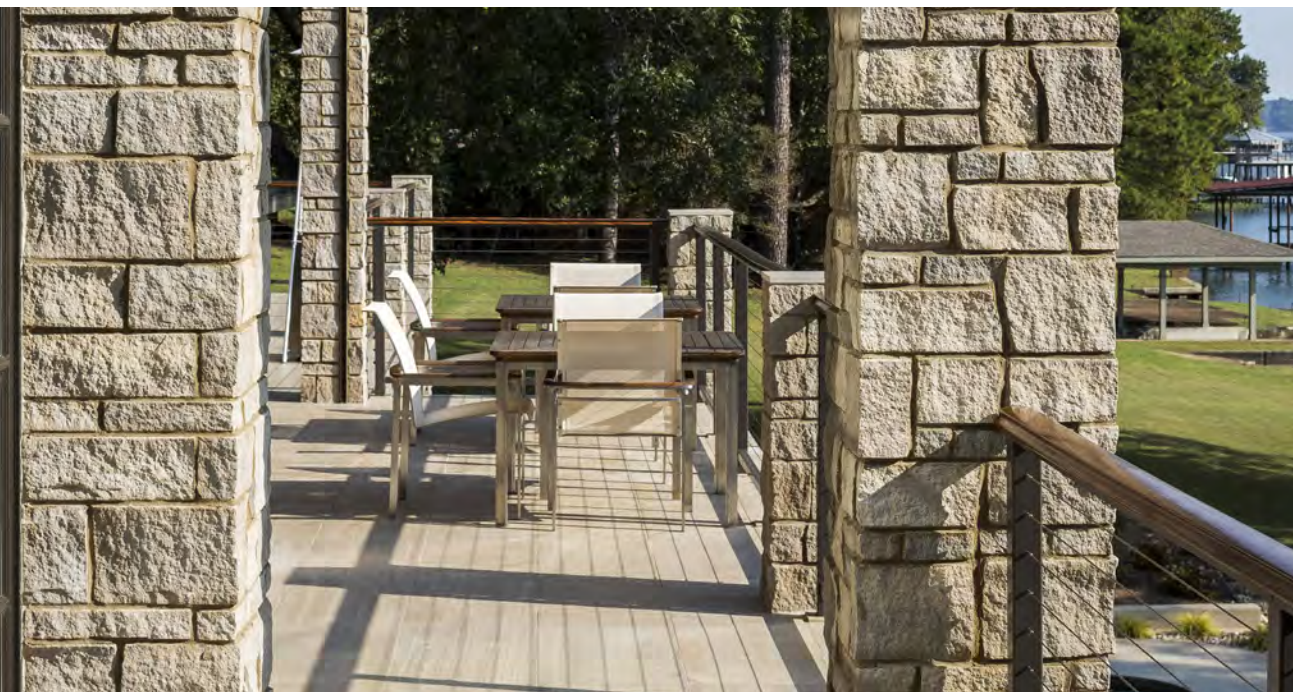
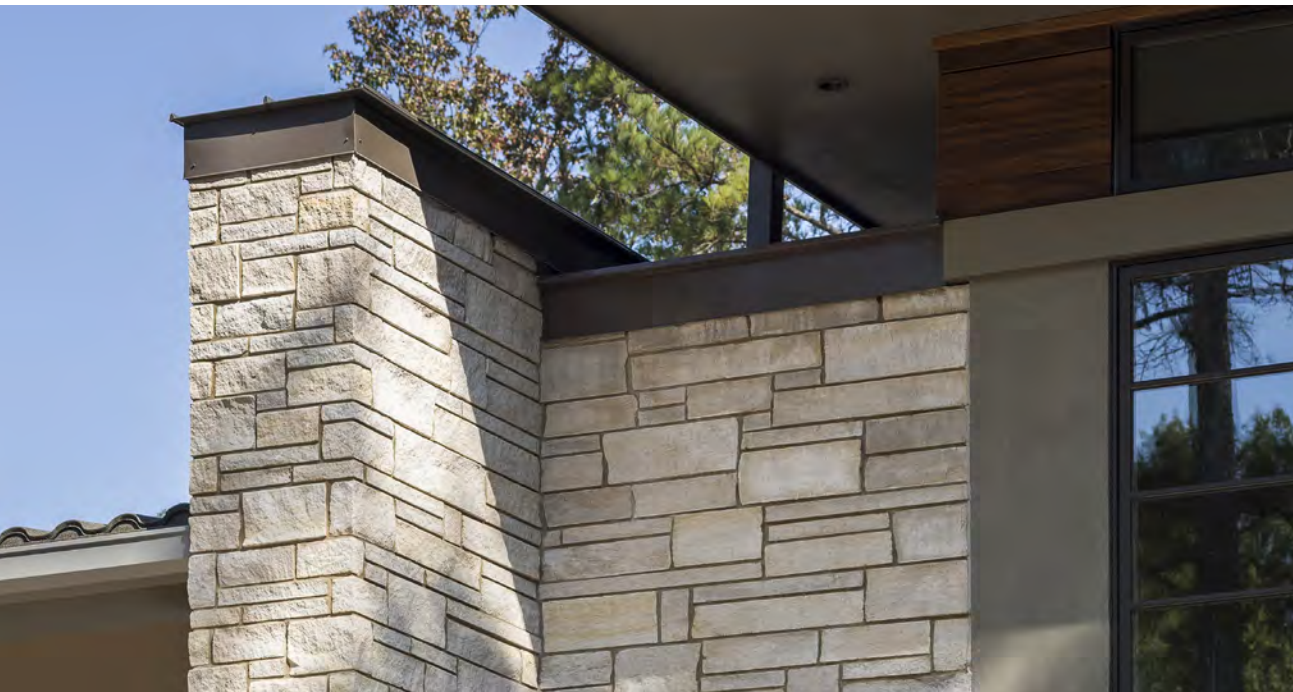


# Estate Veneer Series

**Beauty and permanence combined.**

Embellish new builds with stately elegance or refresh an existing home by adding a classic touch. Polycor veneers are available in traditional full-bed veneer or thin veneer cladding. The Estate Veneer Series is available in a variety of stones, shapes, and sizes.





**INDIANA LIMESTONE - FULL COLOR BLEND™**  
Berkshire® thin veneer





# Berkshire®

Berkshire® is a solid, split-face veneer. Variations in height create a classic, pleasant, and seemingly random definition for commercial and fine residential structures. Available in thin and full-bed veneer.

## THIN VENEER

Height	Depth	Length
2 1/4"	3/4" - 1 1/4"	8" - 22"
5"	3/4" - 1 1/4"	8" - 22"
7 3/4"	3/4" - 1 1/4"	8" - 22"
10 1/2"*	3/4" - 1 1/4"	8" - 22"

Pallet of mixed sizes available.

Mix of 4 different sizes (10% - 2 1/4", 35% - 5", 40% - 7 3/4", 15% - 10 1/2").

Mix of 3 different sizes (15% - 2 1/4", 40% - 5", 45% - 7 3/4").

\*10 1/2" size is not available in **GEORGIA MARBLE™ - PEARL GREY**.

## FULL-BED VENEER






Height	Depth	Length
2 1/4"	3" - 4"	24" - 60"
5"	3" - 4"	24" - 60"
7 3/4"	3" - 4"	24" - 60"
10 1/2"***	3" - 4"	24" - 60"

\*\*10 1/2" size is not available in **GEORGIA MARBLE™ - PEARL GREY**.

## THIN VENEER CORNERS

Height	Depth	Length
2 1/4"	3" - 4"	6" - 12"
5"	3" - 4"	6" - 12"
7 3/4"	3" - 4"	6" - 12"
10 1/2"	3" - 4"	6" - 12"

## STONES

	<b>INDIANA LIMESTONE - FULL COLOR BLEND™</b> , Split-face
	<b>INDIANA LIMESTONE - FOSSIL BEIGE™*</b> , Split-face
	<b>EASTERN GRAY™</b> granite, Split-face
	<b>CAROLINA CORAL™</b> granite, Split-face
	<b>GEORGIA MARBLE™ - PEARL GREY</b> , Split-face

\*Only available in thin veneer.





## Rockford Estate Blend® veneer





# Rockford Estate Blend®

Rockford Estate Blend® is a lightly tumbled, genuine natural stone veneer. It provides a full range of natural colors and sizes to accentuate the architectural style of each application. Available in both thin and full-bed veneer.

## THIN VENEER

Height	Depth	Length
2" - 12"	3/4" - 1 1/4"	4" - 20"

## THIN VENEER CORNERS

Height	Depth	Length
2" - 12"	3" - 4"	4" - 20"

## FULL-BED VENEER\*

Height	Depth	Length
2" - 12"	3" - 5"	6" - 18"

\*Each piece of full-bed veneer can be used as a corner.

## STONES

- 
INDIANA LIMESTONE - FULL COLOR BLEND™, Tumbled
- 
INDIANA LIMESTONE - FOSSIL BEIGE™, Tumbled





**INDIANA LIMESTONE - FULL COLOR BLEND™**  
Vanderbilt Classic® veneer





# Vanderbilt Classic®

The strong, clean look of Vanderbilt Classic® veneer is ideal for commercial and fine residential buildings. Available in both thin and full-bed veneer.

## THIN VENEER

Height	Length
3 5/8"	23 5/8"
7 5/8"	23 5/8"
11 5/8"	23 5/8"
15 5/8"	23 5/8"

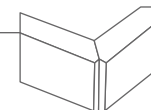
Depth varies per type of stone.  
Limestone 1 3/16" - Granite 1" - Marble 25/32".

## THIN VENEER CORNERS

Height	Length
3 5/8"	23 5/8"
7 5/8"	23 5/8"
11 5/8"	23 5/8"
15 5/8"	23 5/8"

Depth varies per type of stone.  
Limestone 1 3/16" - Granite 1" - Marble 25/32".

Quirk Miter Corners



## FULL-BED VENEER & CORNERS\*

Height	Depth	Length
3 5/8"	3 5/8"	23 5/8"
7 5/8"	3 5/8"	23 5/8"
11 5/8"	3 5/8"	23 5/8"
15 5/8"	3 5/8"	23 5/8"

\*Granite: Full-bed veneer corners are sold separately.  
Limestone: Each piece of full-bed veneer can be used as a corner.

## STONES



**INDIANA LESTONE - FULL COLOR BLEND™**, Smooth, Antique\*\*, Sandblasted\*\*, and Bush-hammered\*\*



**INDIANA LESTONE - FOSSIL BEIGE™**, Smooth (not available in full-bed veneer)



**EASTERN GRAY™** granite, Thermal



**CAROLINA CORAL™** granite, Thermal



**CALEDONIA™** granite, Thermal



**SAINT HENRY BLACK™** granite, Thermal



**GEORGIA MARBLE™ - PEARL GREY**, Smooth

\*\*Finishes only available in full-bed veneer.





INDIANA LIMESTONE - FULL COLOR BLEND™  
Sills



INDIANA LIMESTONE - FULL COLOR BLEND™  
Sills





# Sills

Sills add a subtle accent to any residential or commercial window project. Available in limestone, granite, or marble with a split-face or rock-face edge.

## FULL SILLS

Depth and length	Height
6" X 48"	2 1/4"

## THIN SILLS

Depth and length	Height
3" X 48"	2 1/4"

## STONES



**INDIANA LIMESTONE - FULL COLOR BLEND™**, Rock-face



**EASTERN GRAY™** granite, Split-face



**CAROLINA CORAL™** granite, Split-face



**GEORGIA MARBLE™ - PEARL GREY**, Split-face





INDIANA LIMESTONE - FOSSIL BEIGE™  
Pavers



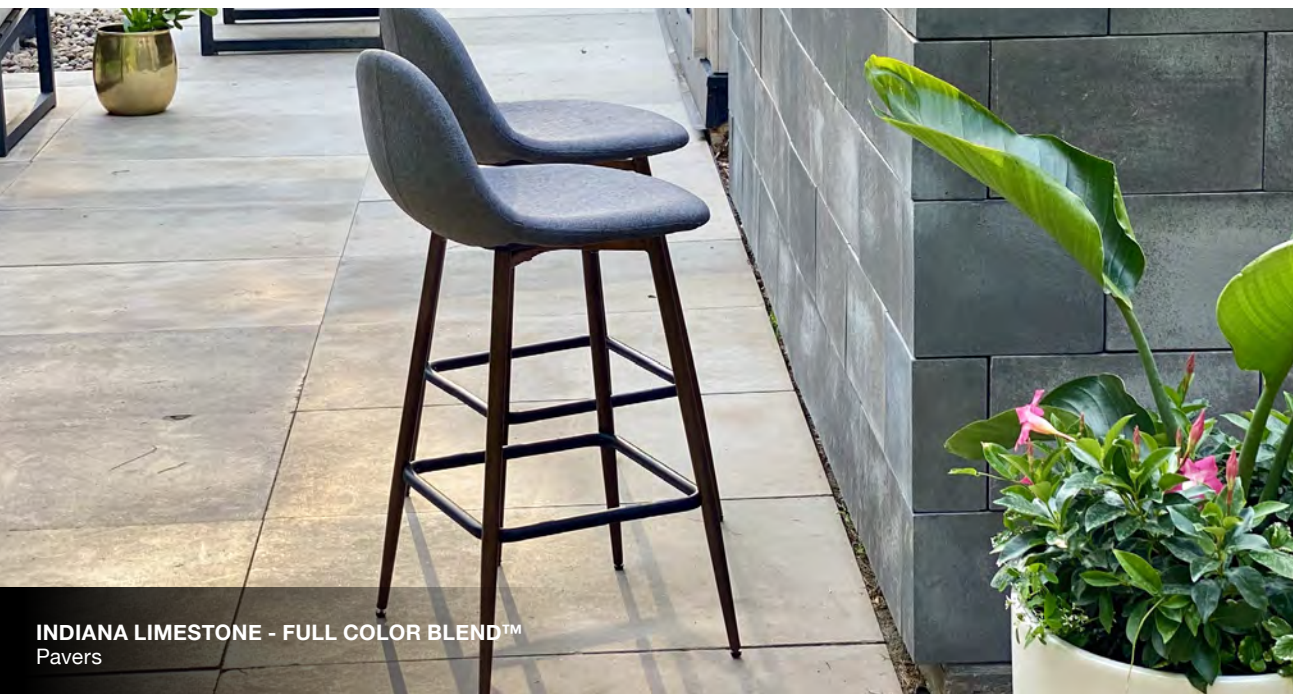


# Walkways & Patios

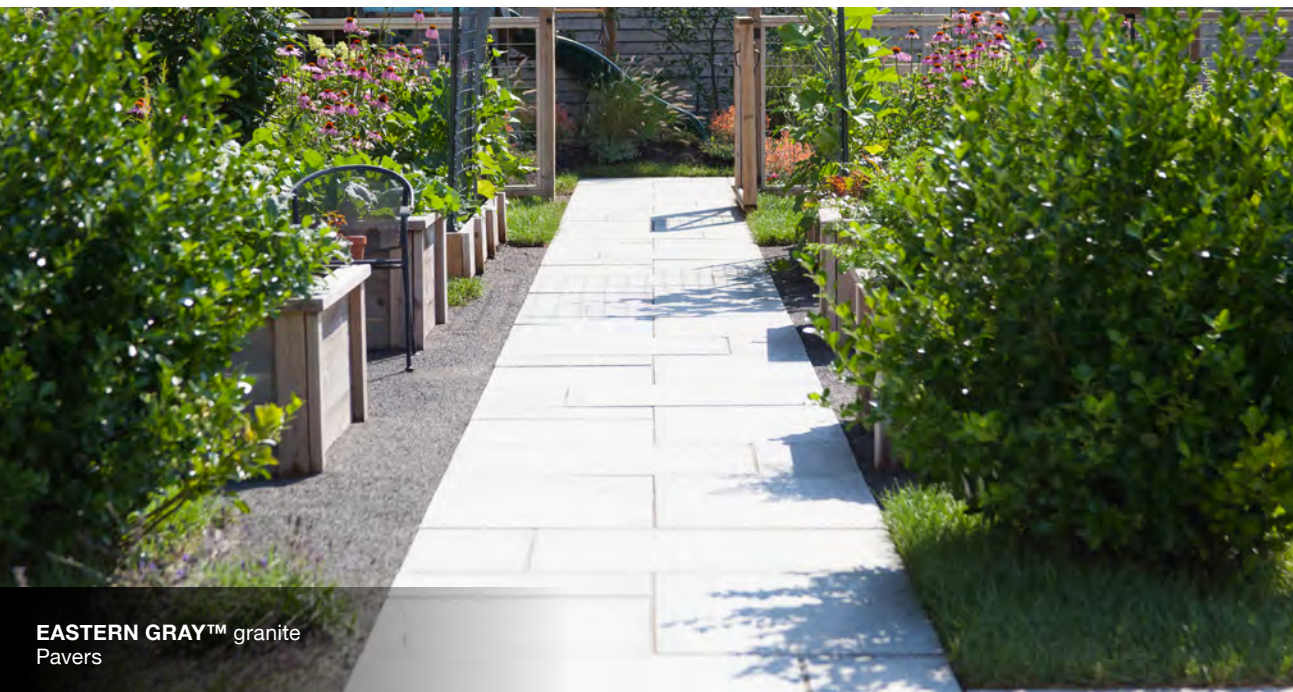
**Take your project to the next level.**

From the organic look of winding walkways to the clean lines of formal patios and poolsapes, natural stone sets the stage for outdoor living designs.

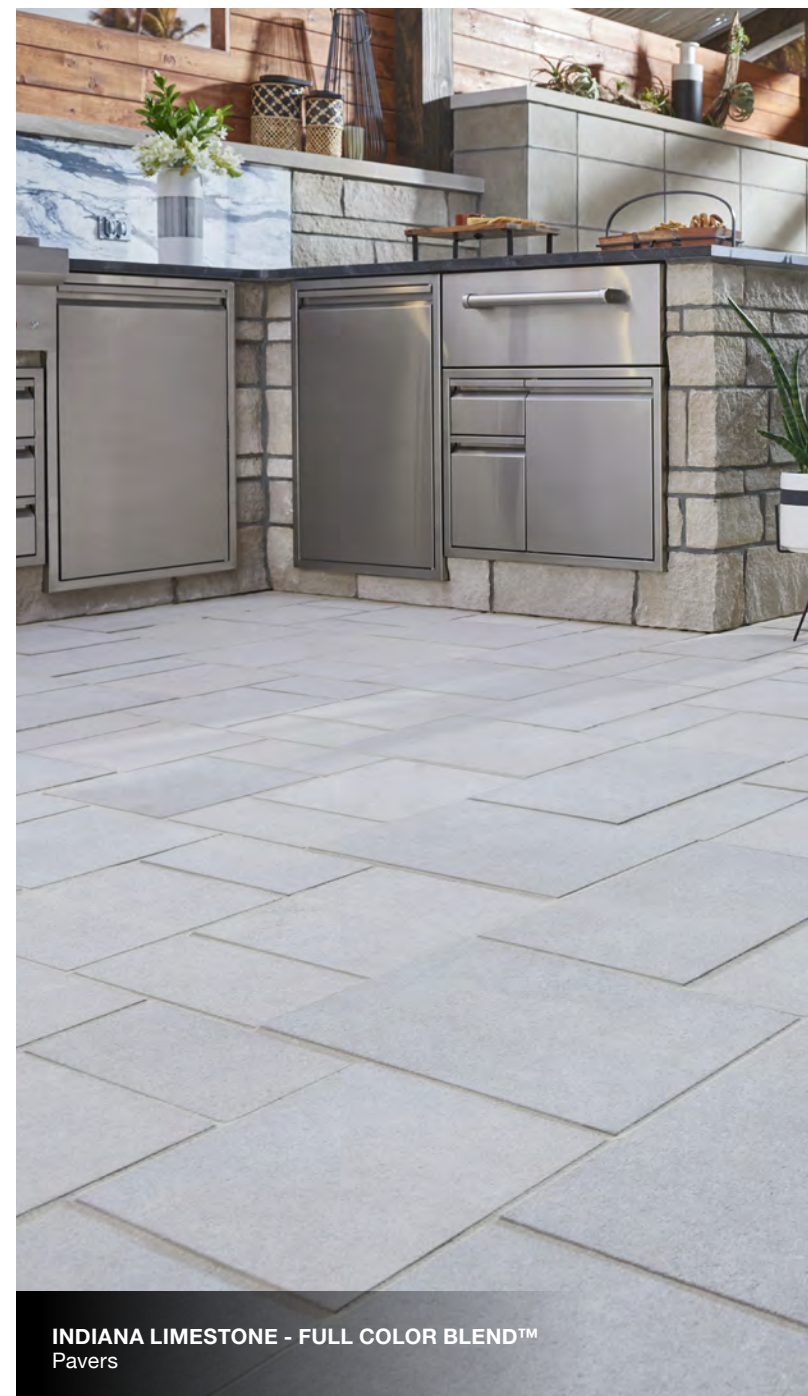




**INDIANA LIMESTONE - FULL COLOR BLEND™**  
Pavers



**EASTERN GRAY™ granite**  
Pavers



**INDIANA LIMESTONE - FULL COLOR BLEND™**  
Pavers





# Pavers

Pavers offer striking surface textures, colors, and composition to help you achieve your design vision for patios, walkways, pool decks, and more.

Dimensions*	Thickness
12" X 12"	1 1/2"
12" X 18"	1 1/2"
12" X 24"	1 1/2"
12" X 36"	1 1/2"
18" X 18"	1 1/2"
18" X 24"	1 1/2"
18" X 30"	1 1/2"
18" X 36"	1 1/2"
24" X 24"	1 1/2"
24" X 30"	1 1/2"
24" X 36"	1 1/2"

\*All pavers are nominal cut (e.g. 12" x 24" is actually 11 5/8" x 23 5/8", etc.)

## STONES



**INDIANA LIMESTONE - FULL COLOR BLEND™\***, Smooth, Antique, Bush-hammered, or Sandblasted



**INDIANA LIMESTONE - FOSSIL BEIGE™\***, Smooth\*\*



**BETHEL WHITE®** granite, Thermal



**EASTERN GRAY™** granite, Thermal



**CAROLINA CORAL™** granite, Thermal



**CALEDONIA™** granite, Thermal



**SAINT HENRY BLACK™** granite, Thermal



**GEORGIA MARBLE™ - PEARL GREY**, Smooth

\*Cement-based damp proofing should be applied to the back and all unexposed sides of the pavers to protect the limestone from moisture and prevent staining.

\*\*Only available in sizes 12" x 24" / 24" x 24" / 24" x 36"





**SAINT HENRY BLACK™** granite  
XL pavers and pool coping





NEW

# XL Pavers

Available in two different sizes, our XL pavers are the perfect solution to enhance entrances, walkways, and patios. Providing straight, clean lines for a contemporary look, large format pavers have a unifying effect, making any space feel larger.

## Dimensions\*

## Thickness

24" X 48"

1 1/2"

36" X 36"

1 1/2"

\*All pavers are nominal cut (e.g. 24" x 48" is actually 23 5/8" x 47 5/8", etc.)

## STONES



**INDIANA LIMESTONE - FULL COLOR BLEND™**, Smooth\*



**BETHEL WHITE®** granite, Thermal



**EASTERN GRAY™** granite, Thermal



**SAINT HENRY BLACK™** granite, Thermal



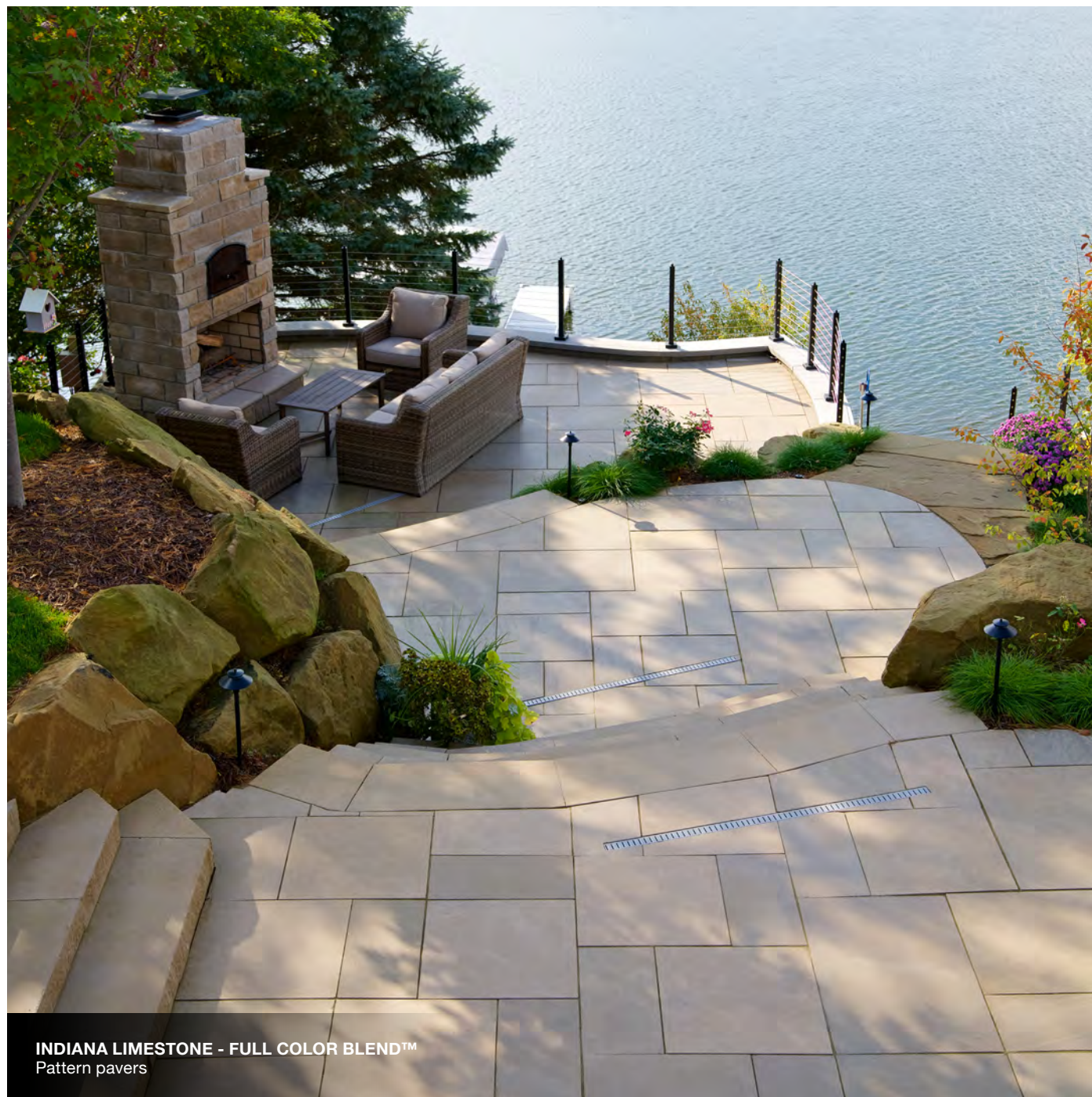
**GEORGIA MARBLE™ - PEARL GREY**, Smooth

\*Cement-based damp proofing should be applied to the back and all unexposed sides of the pavers to protect the limestone from moisture and prevent staining.





**CAROLINA CORAL™** granite  
Pattern pavers



**INDIANA LIMESTONE - FULL COLOR BLEND™**  
Pattern pavers





**EASTERN GRAY™ granite**  
Pattern pavers

# Pattern Pavers

Sold in sets and available in three different sizes, pattern pavers provide contractors with a wide array of design options. Simplify your design with pre-configured layouts.

Dimensions*	Thickness
12" X 24"	1 1/2"
24" X 24"	1 1/2"
24" X 36"	1 1/2"

\*All pavers are nominal cut (e.g. 12" x 24" is actually 11 5/8" x 23 5/8", etc.)

## STONES



**INDIANA LIMESTONE - FULL COLOR BLEND™\***, Smooth, Antique, Bush-hammered, or Sandblasted



**INDIANA LIMESTONE - FOSSIL BEIGE™\***, Smooth



**BETHEL WHITE®** granite, Thermal



**EASTERN GRAY™** granite, Thermal



**CAROLINA CORAL™** granite, Thermal



**CALEDONIA™** granite, Thermal

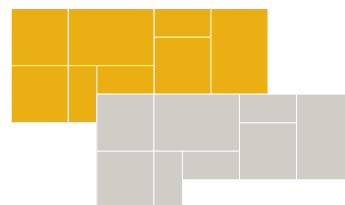


**SAINT HENRY BLACK™** granite, Thermal

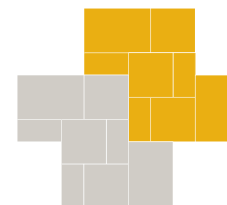


**GEORGIA MARBLE™ - PEARL GREY**, Smooth

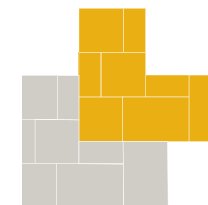
\*Cement-based damp proofing should be applied to the back and all unexposed sides of the pavers to protect the limestone from moisture and prevent staining.



Windsor

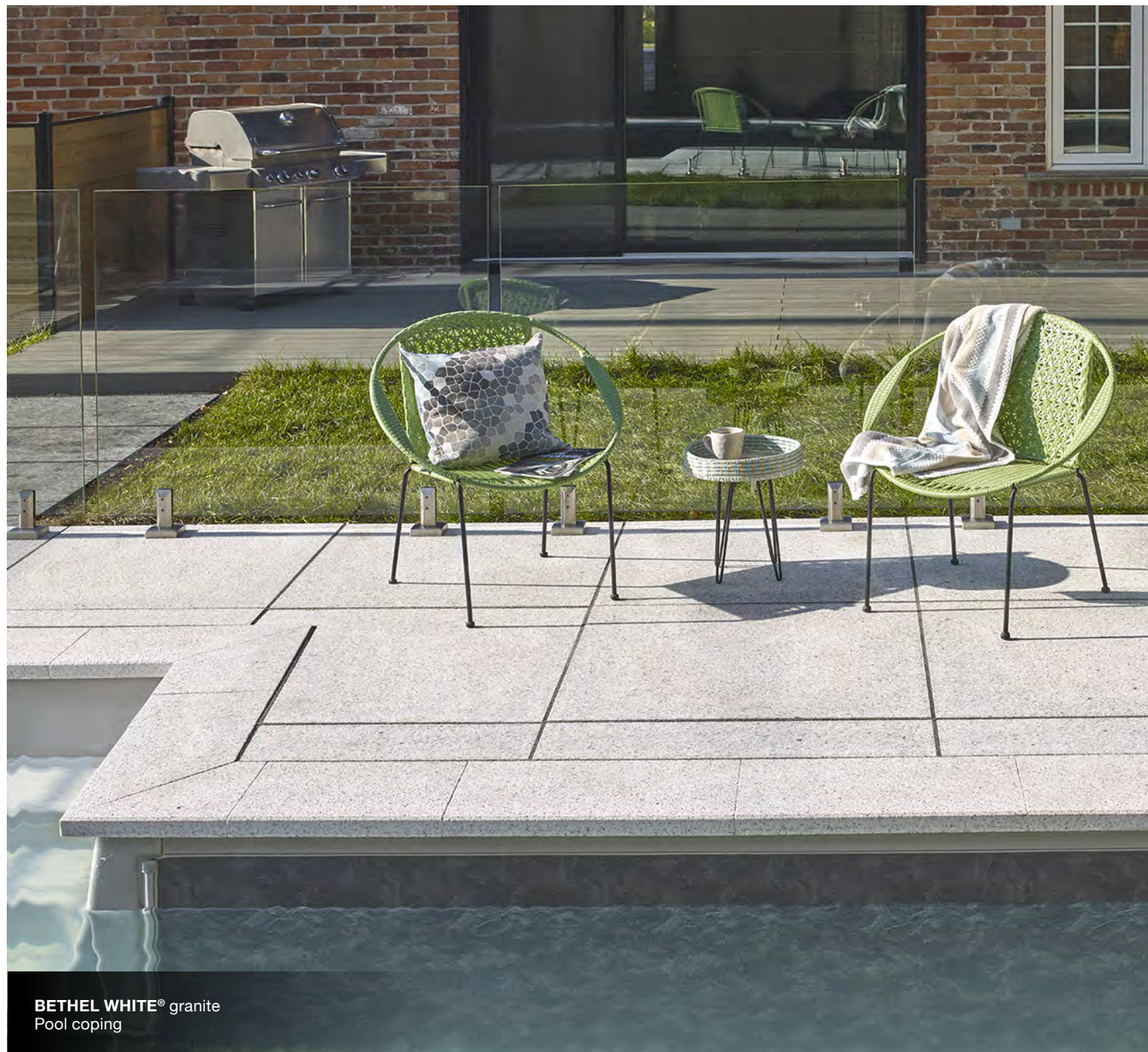


Richmond



Newport





**BETHEL WHITE®** granite  
Pool coping





# Pool Coping

A complement to the surrounding landscape, natural stone pool coping is as practical as it is attractive. Natural stone is durable and resists to freeze-thaw cycles.

## BULL-NOSED EDGE

Dimensions	Thickness
13 1/8" X 48"	2 1/4"

## STONE

 **INDIANA LIMESTONE - FULL COLOR BLEND™**, Smooth top, sawn sides



## NEW CHAMFERED EDGE

Dimensions	Thickness
12" X 24"	2 1/4"
16" X 24"	2 1/4"

## STONES

 **INDIANA LIMESTONE - FULL COLOR BLEND™**, Smooth top, Sawn sides

 **INDIANA LIMESTONE - FOSSIL BEIGE™**, Smooth top, Sawn sides

Dimensions	Thickness
12" X 24"	2"
16" X 24"	2"

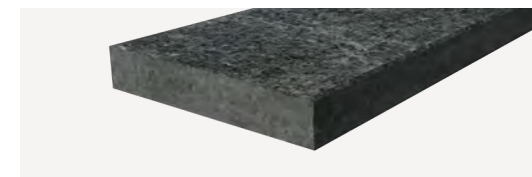
## STONES

 **BETHEL WHITE®** granite, Thermal top, Sawn sides

 **EASTERN GRAY™** granite, Thermal top, Sawn sides

 **SAINT HENRY BLACK™** granite, Thermal top, Sawn sides

 **GEORGIA MARBLE™ - PEARL GREY**, Sandblasted top, Sawn sides







**EASTERN GRAY™** granite  
Entry steps





# Steps & Treads

**Step up outdoor spaces with natural stone.**

Nothing compares to the classic beauty and durability of natural stone steps and treads.





**SAINT HENRY BLACK™** granite  
Entry steps





# Entry Steps

Transform a simple doorway into an entrance with natural stone entry steps. Available in various sizes, they are suitable to many design aesthetics and lend a unique, high-end look to any entrance.

## 13" ENTRY STEPS

Dimensions	Thickness
13" X 36"	7"
13" X 48"	7"
13" X 60"	7"
13" X 72"	7"
13" X 84"	7"

\*Not available in **INDIANA LIMESTONE - FULL COLOR BLEND™**.

\*\*Not available in **INDIANA LIMESTONE - FULL COLOR BLEND™** and **GEORGIA MARBLE™ - PEARL GREY**.

## FILLERS

Dimensions	Thickness
6" X 12"	7"
6" X 24"	7"

## STONES



**INDIANA LIMESTONE - FULL COLOR BLEND™\***, Smooth top, Split-face



**BETHEL WHITE®** granite, Thermal top, Split-face



**EASTERN GRAY™** granite, Thermal top, Split-face



**CAROLINA CORAL™** granite, Thermal top, Split-face



**GEORGIA MARBLE™ - PEARL GREY**, Smooth top, Split-face

## **NEW** 16" ENTRY STEPS

Dimensions	Thickness
16" X 36"	7"
16" X 48"	7"
16" X 60"	7"
16" X 72"	7"

## FILLERS

Dimensions	Thickness
6" X 14"	7"
6" X 28"	7"

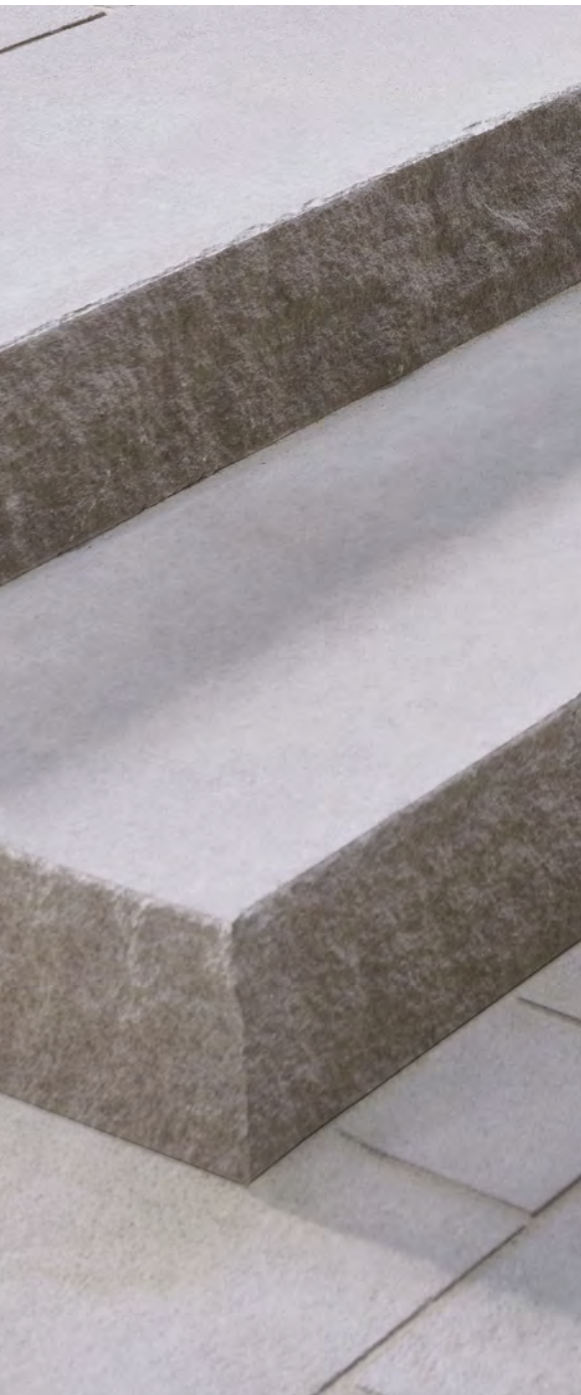
## STONE



**SAINT HENRY BLACK™**, granite Thermal top, Thermal sides







**INDIANA LIMESTONE - FULL COLOR BLEND™**  
Landscape steps









# Landscape Steps

Landscape steps add a distinct sense of permanence to hardscaped areas. Create durable and timeless step elements from single pieces of natural stone.

Dimensions	Thickness
16" X 36"	6"
16" X 48"	6"
16" X 60"	6"

## STONES

-  **INDIANA LIMESTONE - FULL COLOR BLEND™**, Smooth top, Split-face
-  **EASTERN GRAY™** granite, Thermal top, Split-face
-  **CAROLINA CORAL™** granite, Thermal top, Split-face
-  **GEORGIA MARBLE™ - PEARL GREY**, Smooth top, Split-face





**INDIANA LIMESTONE - FULL COLOR BLEND™**  
Treads










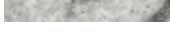
# Treads

Natural stone treads add a luxury finish to standard steps. They are perfectly adapted to northern climates, widely sought after for their superior strength and durability.

Dimensions	Thickness
12" X 48"	2"
12" X 72"	2"
12" X 96"	2"
14" X 48"	2"
14" X 72"	2"
14" X 96"	2"

Granite and marble treads are true-to-size. Limestone is one inch longer to allow for field dressing.

## STONES

-  **INDIANA LIMESTONE - FULL COLOR BLEND™**, Smooth top, Split-face
-  **BETHEL WHITE®** granite, Thermal top, Split-face
-  **EASTERN GRAY™** granite, Thermal top, Split-face
-  **CAROLINA CORAL™** granite, Thermal top, Split-face
-  **SAINT HENRY BLACK™** granite, Thermal top, Rock-face
-  **GEORGIA MARBLE™ - PEARL GREY**, Smooth top, Split-face





**INDIANA LIMESTONE - FULL COLOR BLEND™**  
Garden walls and wall caps





# Walls & Caps

**Set your space apart.**

Enhance and protect your property with natural stone accents. Stone walls and caps are the perfect balance between aesthetic and performance.





**INDIANA LIMESTONE - FULL COLOR BLEND™**  
Garden walls











# Garden Walls

Garden walls can add depth to any space. This dry-stacked, non-retaining product is ideal for flower beds and landscaping elements.

Dimensions	Thickness
8" X random length	3"
8" X random length	6"

## STONES

-  **INDIANA LIMESTONE - FULL COLOR BLEND™**, Split-face
-  **INDIANA LIMESTONE - FOSSIL BEIGE™**, Split-face
-  **BETHEL WHITE®** granite, Split-face
-  **EASTERN GRAY™** granite, Split-face
-  **CAROLINA CORAL™** granite, Split-face
-  **GEORGIA MARBLE™ - PEARL GREY**, Split-face





INDIANA LIMESTONE - FULL COLOR BLEND™  
Wall caps












# Wall Caps

Wall caps are a unique accent piece for your garden or retaining wall. Versatile and durable, split-face wall caps provide a strong finishing touch to any stone wall design.

Dimensions	Thickness
12" X 24"	2"

## STONES

-  INDIANA LIMESTONE - **FULL COLOR BLEND™**, Smooth top, Split-face
-  INDIANA LIMESTONE - **FOSSIL BEIGE™**, Smooth top, Split-face
-  BETHEL WHITE® granite, Thermal top, Split-face
-  EASTERN GRAY™ granite, Thermal top, Split-face
-  CAROLINA CORAL™ granite, Thermal top, Split-face
-  SAINT HENRY BLACK™ granite, Thermal top, Rock-face
-  GEORGIA MARBLE™ - **PEARL GREY**, Smooth top, Split-face





INDIANA LIMESTONE - FULL COLOR BLEND™  
Pillar caps





# Pillar Caps

Enhance pillars with the timeless charm of stone. Caps add the finishing touch to any vertical application project.

Dimensions	Thickness
20" X 20"	3"
24" X 24"	3"
28" X 28"	3"
30" X 30"	3"

## STONES



**INDIANA LIMESTONE - FULL COLOR BLEND™**, Smooth top, Split-face



**INDIANA LIMESTONE - FOSSIL BEIGE™**, Smooth top, Split-face\*



**BETHEL WHITE®** granite, Thermal top, Split-face



**EASTERN GRAY™** granite, Thermal top, Split-face



**CAROLINA CORAL™** granite, Thermal top, Split-face



**SAINT HENRY BLACK™** granite, Thermal top, Rock-face



**GEORGIA MARBLE™ - PEARL GREY**, Smooth top, Split-face

\*Only available in 24" x 24"





**EASTERN GRAY™** granite  
Round fire pit





# Outdoor Elements

## **A touch of stone for a finished look.**

Turn your backyard into a four-season outdoor living room with fire pits and ornamental benches. Increase the value and curb appeal of front elevations with granite posts, an ideal way to add elegant lighting to driveways and walkways.





**EASTERN GRAY™** granite  
Round fire pit





# Round Fire Pits

Instantly create a place to entertain with a fire pit kit. Solid granite blocks are easy for both contractors and homeowners to assemble in an afternoon.

## Dimensions

---

Two-tier fire pit with ring (cooking grate included)

Outside diameter: 48"

Inside diameter: 30"

## STONES

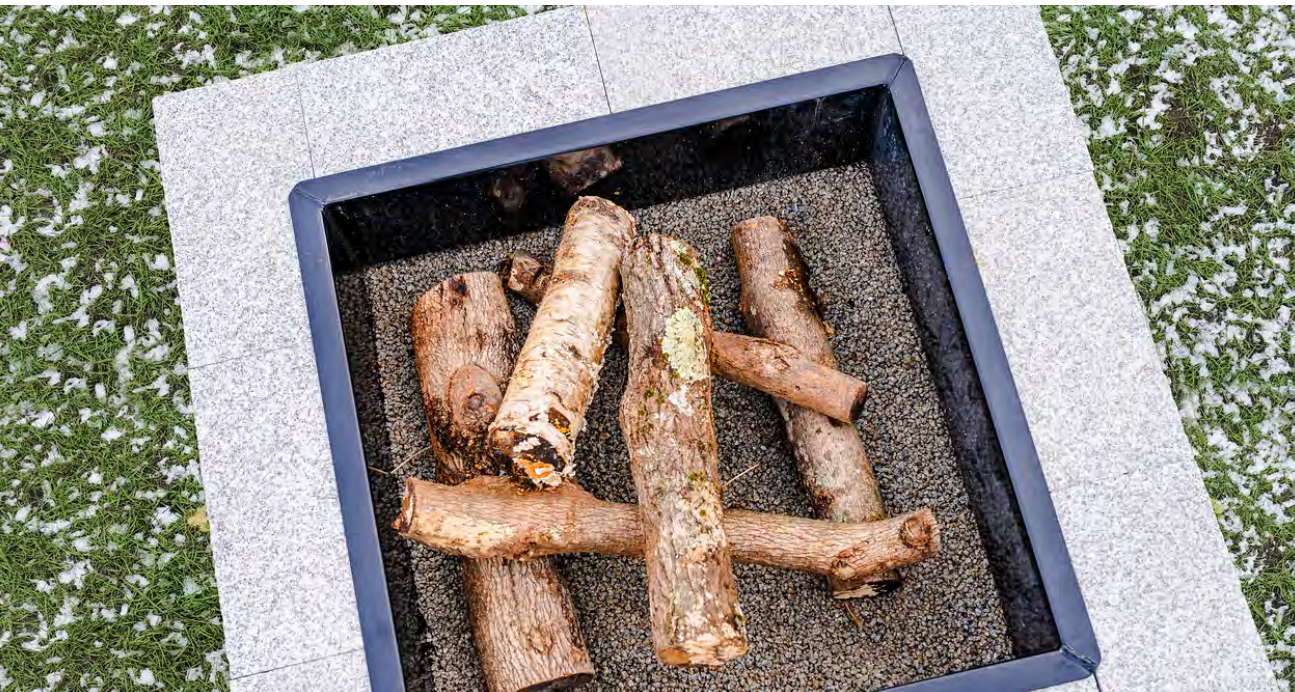


**EASTERN GRAY™** granite, Thermal top, Split-face



**CAROLINA CORAL™** granite, Thermal top, Split-face





**EASTERN GRAY™** granite  
Square fire pit





NEW

# Square Fire Pits

Safe and durable, square fire pits are suitable to a variety of design styles. These sleek and modern fire pits will enhance any outdoor space. Pick it up in the morning and you will be roasting s'mores by dusk.

## SQUARE FIRE PIT

Sold in an easy-to-install 20-piece kit.  
Cooking grate option available.

Dimensions	Height
43" X 43"	14"

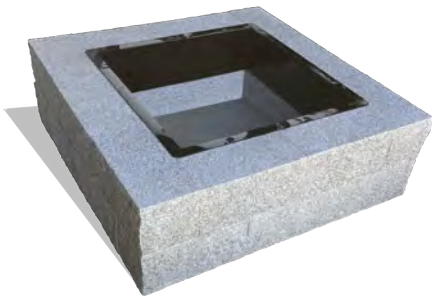
## STONES



**EASTERN GRAY™** granite,  
Thermal top, Split-face



**SAINT HENRY BLACK™**, granite  
Thermal top, Thermal sides



## XL SQUARE FIRE PIT

Sold in a 4-piece kit.  
Cooking grate option available.

Dimensions	Height
43" X 43"	16"

## STONE



**SAINT HENRY BLACK™**, granite  
Thermal top, Thermal sides







**EASTERN GRAY™** granite  
Rectangular fire pit





NEW

# Rectangular Fire Pits

Ideally suited for larger outdoor spaces, these contemporary fire pits will embellish your backyard with casual elegance. Each kit contains 20 pieces and can be assembled easily.

## Dimensions

28 1/2" X 57 1/2"

## Height

14"

## STONES



**EASTERN GRAY™** granite,  
Thermal top, Split-face



**SAINT HENRY BLACK™**, granite  
Thermal top, Thermal sides







INDIANA LIMESTONE - FULL COLOR BLEND™  
Bench





# Benches

Whether it is meant for practical or ornamental use, a natural stone bench will add an interesting feature to a garden landscape in every season.

Stones	Height	Depth	Width
INDIANA LIMESTONE - FULL COLOR BLEND™	18"	48"	18"
EASTERN GRAY™ granite	18"	48"	14"
CAROLINA CORAL™ granite	18"	48"	14"
GEORGIA MARBLE™ - PEARL GREY	17"	36"	13"

## STONES



INDIANA LIMESTONE - FULL COLOR BLEND™, Smooth top, Split-face



EASTERN GRAY™ granite, Thermal top, Split-face



CAROLINA CORAL™ granite, Thermal top, Split-face



GEORGIA MARBLE™ - PEARL GREY, Smooth





**EASTERN GRAY™** granite  
Lamp post



# Lamp Posts

Easily installed, granite posts and caps create an elegant, durable base for lighting. Each post comes pre-drilled for wiring and ready to install mounting hardware and your lamp fixture.

Height	Width	Length
96"	7"	7"

Lamp and rock-face cap not included.

## LAMP POST CAPS

Lamp post caps are rock-face on all four sides.

Height	Width	Length
2"	10"	10"

## STONES



**EASTERN GRAY™** granite, Thermal 2 sides, Rock-face 2 sides



**CAROLINA CORAL™** granite, Thermal 2 sides, Rock-face 2 sides





**EASTERN GRAY™** granite  
Mailbox post



**EASTERN GRAY™** granite  
Mailbox post





# Mailbox Posts

Replace your unsightly mailbox with an easy-to-install granite mailbox post to add instant curb appeal that will last a lifetime.

Height	Width	Length
84"	7"	7"

Single scroll wrought iron bracket included. Engraving not available.

## STONES



**EASTERN GRAY™** granite, Thermal 2 sides, Split-face 2 sides

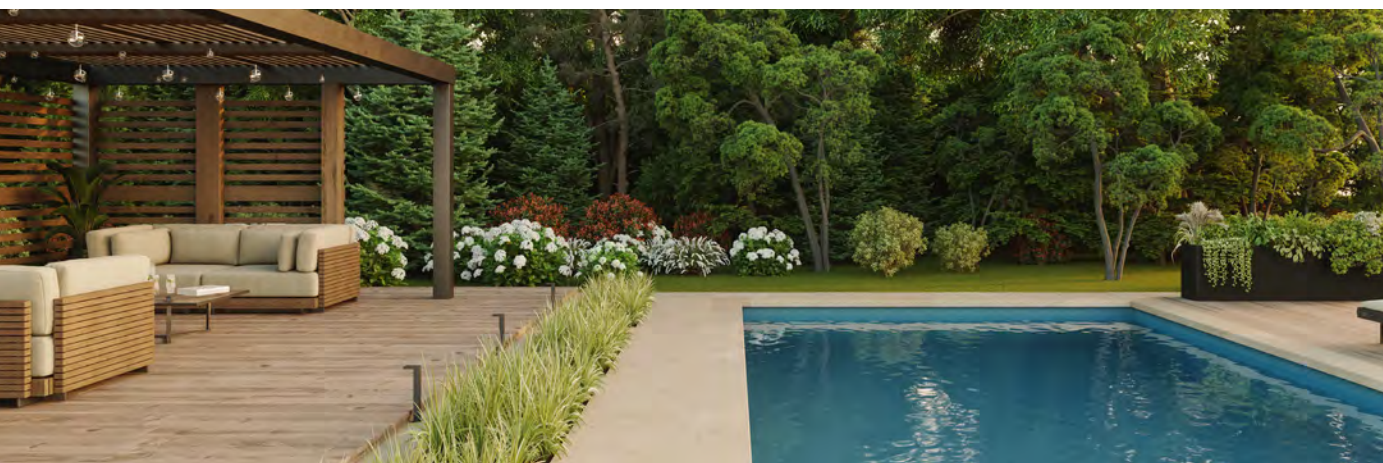
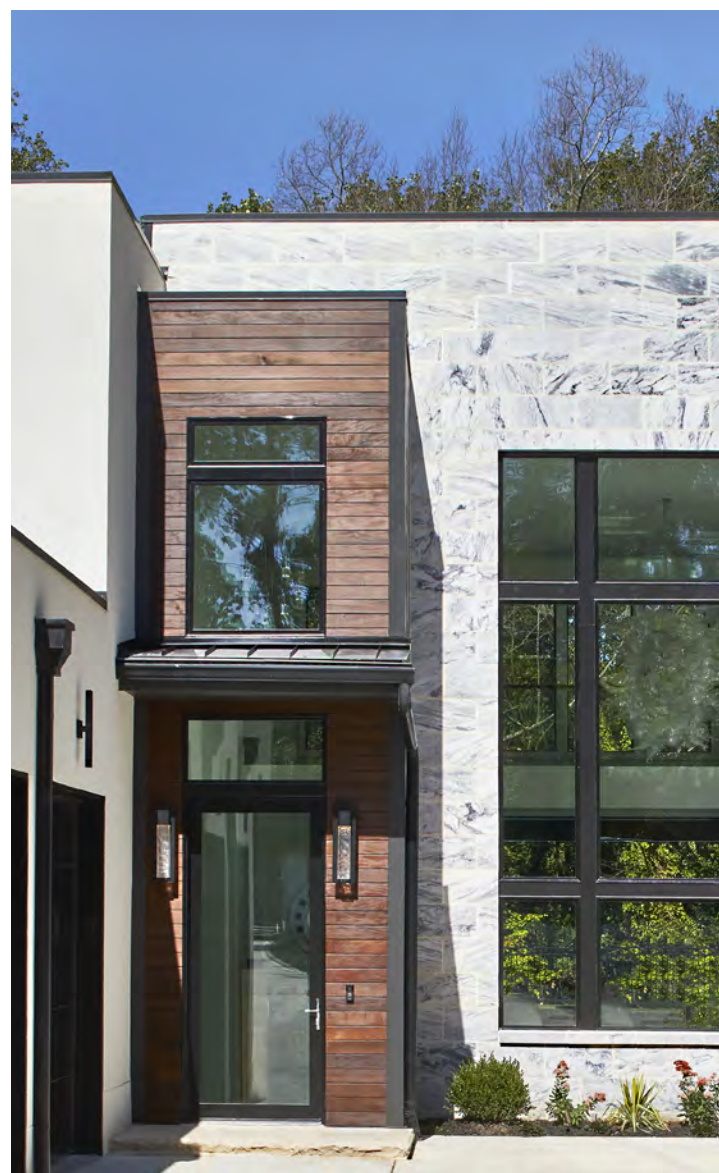


**CAROLINA CORAL™** granite, Thermal 2 sides, Split-face 2 sides















Polycor Inc. products are natural. Subtle variations in color and texture do occur and are part of what makes natural stone unique and attractive. We cannot guarantee an exact match to any of the photographic images contained in this brochure. Polycor Inc.'s continuing attention to product improvement requires that product specifications, technical information, and availability are subject to change without notice.

**© 2022 Polycor Inc. All Rights Reserved.**